

4

3

2

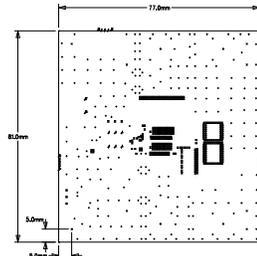
DWG NO. SH REV

REVISIONS		DATE	APPROVED
ZONE	REV	DESCRIPTION	

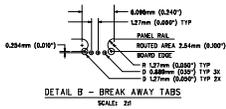
NOTES: UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN METRIC

- INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
- GERBER FILES CONTAIN BOARD OUTLINE FOR ALIGNMENT PURPOSES, REMOVE PRIOR TO FABRICATION.
- FABRICATION VENDOR MAY ADD X TEARDROPS, SOLDER TAILS TO PADS IN DUT AREA.
- FABRICATE PCB PER IPC-6012, LATEST REVISION, TYPE 3, CLASS 2.
THE DETAILED NOTES AND INSTRUCTIONS ON THIS DRAWING SUPERCEDE IPC REQUIREMENTS.
BARE BOARD ACCEPTANCE PER IPC-A-800, LATEST REVISION.
- NUMBER OF ELECTRICAL LAYERS IS "4". SEE LAYER STACKUP DETAIL FOR MATERIALS AND OVERALL THICKNESS.
MINIMUM TRACE WIDTH FOR OUTER LAYERS = .20mm (.008") +/- .20x; FOR INNER LAYERS = NA.
MINIMUM AIR GAP FOR OUTER LAYERS = .14mm (.0055") +/- .20x; FOR INNER LAYERS = .20mm (.008") +/- .20x.
MINIMUM VIA PAD DIAMETER = 0.3429mm (.0135") +/- .20x.
NOTE: THIS PCB HAS <.076mm (.003") TEARDROPS IN DUT AREA.
- MATERIAL: LAMINATE AND PREPREG PER IPC-4101. COPPER FOIL PER IPC-M-150.
MINIMUM FINISHED EXTERNAL LAYER COPPER THICKNESS = 0.030mm (.0012") +/- 0.046mm (.0018") X 0.0508mm (.002")
MINIMUM INTERNAL LAYER COPPER THICKNESS = 0.0152mm (.0006") +/- 0.030mm (.0012") +/- 0.0508mm (.002")
THE MATERIAL'S GLASS TRANSITION TEMPERATURE (Tg) SHALL BE A MINIMUM OF 170 DEGREES CENTIGRADE.
MATERIAL MUST MEET UL 986 WITH A FLAMMABILITY RATING OF 94V-0
VENDOR'S UL LOGO AND DATE CODE TO BE SCREENED ON THE BOTTOM SIDE.
- LAYER TO LAYER REGISTRATION WITHIN .076 (.003"). ALL HOLES TO BE LOCATED WITHIN .076mm (.003") OF ORIGINAL CAD DATA.
ALL PLATED THROUGH HOLES TO HAVE A MINIMUM .025mm (.001") OF PLATING.
HOLE DIMENSIONS AND TOLERANCES APPLY AFTER PLATING, SEE DRILL HOLE CHART.
XX (XXX) VIAS MAY HAVE AN ANNULAR RING OF ZERO
- PLATING OPTIONS:
X ENG (ELECTROLESS NICKEL / IMMERSION GOLD) 2-10 MICRONS OF GOLD OVER A MINIMUM OF 120 MICRONS OF NICKEL PER IPC-4552. THIS FINISH COMPLES WITH ROHS DIRECTIVES.
 SELECTIVE HARD GOLD FINISH IN THE DUT AND PROPAD AREAS.
 CLASS 1 50-100 MICRONS THICK (KNOOP HARDNESS 130-200) OVER NICKEL PLATE IN ACCORDANCE WITH IPC-A-800, LATEST REVISION, SECTION 4.0, CLASS 3 (200-600 MICRONS THICK).
FABRICATE IN ACCORDANCE WITH IPC-8008, GOLD OVERHANG CRITICAL, START WITH 1/4oz. COPPER
 HASL (HOT AIR SOLDER LEVEL) SMT PADS MUST BE FLAT TO A MAX OF .003" ABOVE SURFACE. HASL FINISH TO BE USED ON TEST OR PROTOTYPE BOARDS ONLY. THIS FINISH DOES NOT COMPLY WITH ROHS DIRECTIVES.
9. APPLY LN (LIQUID PHOTO-IMAGEABLE) SOLDERMASK OVER BARE COPPER (SMBOP) PER IPC-SM-840 CLASS 1 TO BOTH SIDES OF PCB. SOLDERMASK COLOR TO BE: X GREEN BLUE RED CLEAR BLACK ORANGE.
GERBER FILES REFLECT A ZERO OVERSIZE. FABRICATION VENDOR MAY OVERSIZE AS NEEDED, MAX THICKNESS .025mm (.001"). IT IS ACCEPTABLE FOR SOLDERMASK RESINOUS TO DISAPPEAR BETWEEN FINE PITCH BALL PADS.
10. APPLY SILKSCREEN LEGEND USING WHITE NON-CONDUCTIVE EPOXY INK. TRIM SILKSCREEN FROM ALL SOLDER PADS.
X TOP SIDE ONLY BOTTOM SIDE ONLY BOTH SIDES
- FABRICATION VENDOR MAY REMOVE NON-FUNCTIONAL PADS FROM INTERNAL LAYERS. FABRICATION VENDOR MAY ONLY ADD THEMING OUTSIDE THE BOARD OUTLINE TO COMPENSATE FOR LOW COPPER DENSITY.
- TOLERANCES: WARP AND TWIST NOT TO EXCEED .010 IN/IN, CONDUCTOR WIDTHS/SPACINGS TO BE WITHIN +/- .20x OF GERBER DATA, REMOVE ALL BURRS AND BREAK SHARP EDGES, 381mm (.015") MAXIMUM INSIDE CORNER MAXIMUM RADIUS
 NO MATRIX DRAWING IS REQUIRED. BOARDS TO BE DELIVERED FULLY ROUTED.
 MATRIX DRAWING PROVIDED, SEE FABRICATION DRAWING SHEET 2 OF 2.
X VENDOR TO GENERATE MATRIX DRAWING, VENDOR GENERATED MATRIX DRAWINGS REQUIRE APPROVAL BY PERGERINE SEMICONDUCTOR. PANELIZED BOARDS TO HAVE SAME ORIENTATION AND SHALL BE ROUTED AND RETAINED WITH BREAK AWAY TABS. SEE DETAIL B. SUPPORT RAIL WIDTH TO BE 6.35mm (.25") +/- 12.7mm (.50") WITH 1.52mm (.060") FIDUCIALS AND 3.175mm (.125") TOOLING HOLES IN 3 CORNERS
PANELIZED SOLDERPASTE GERBER TO BE SUBMITTED TO PERGERINE SEMICONDUCTOR.
- PLANARITY:
X VARIATION OF BUMP PADS IN THE Z AXIS TO BE <=5um.
X .020mm (.008") VIAS TO BE EPOXY FILLED AFTER PLATING AND BEFORE FINAL SURFACE FINISH.
NON-CONDUCTIVE EPOXY (SANEI 900 OR EQUIVALENT) IS RECOMMENDED.
EPOXY SHALL NOT PROTRUDE FROM HOLES. THIS APPLIES TO ALL VIAS THAT ARE EXPOSED ON BOTH SIDES.
 A SMOOTH COPLANAR FINISH IS REQUIRED WHEN EXPOSED BY SOLDERMASK.
 REMAINING VIAS CAN BE PLUGGED AND FILLED WITH SOLDERMASK MATERIAL.
- BARE BOARD ELECTRICAL TEST IS REQUIRED. USE THE SUPPLIED IPC-D-358 NETLIST.
- CONTROLLED IMPEDANCE REQUIREMENTS: FABRICATION VENDOR MAY MODIFY DIELECTRIC THICKNESS BY 25% WITHOUT WRITTEN CONSENT. ANY MODIFICATION GREATER THAN 25% REQUIRES WRITTEN CONSENT FROM PERGERINE SEMICONDUCTOR.
X NO CONTROLLED IMPEDANCE MEASUREMENTS REQUIRED.
 VENDOR TO PROVIDE TEST COUPON AND IMPEDANCE REPORT.
 Xxmm (XXX") TRACES ON LAYER Y ARE 50 OHMS, CO-PLANAR TRANSMISSION LINE +/- .5x +/- 10x.
 Xxmm (XXX") TRACES ON LAYER Y ARE 50 OHMS, MICROSTRIP +/- 10x.
 Xxmm (XXX") TRACES ON LAYER Y ARE 100 OHMS, DIFFERENTIAL, +/- 10x.
- SHORTS DESIGNED IN BOARD: X NO YES

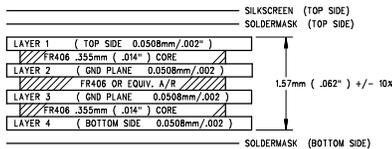
NOTE: DEVIATIONS BY FABRICATION FACILITY TO BE REPORTED TO PERGERINE SEMICONDUCTOR.



SIZE	QTY	SYM	PLATED	TOL
0.5	243	+	YES	+/-0.0075
3.2	8	X	NO	+/-0.0050
0.8652	6	□	YES	+/-0.0075
5.72	4	◇	YES	+/-0.0075
0.2	375	X	YES	+0.00/- .200
0.65	5	X	YES	+/-0.0075
0.9	6	+	YES	+/-0.0075
1.937	2	+	YES	+/-0.0075
1.938	6	+	YES	+/-0.0075
0.889	9	+	NO	+/-0.0075



4 LAYER STACK-UP DETAIL



THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO PERGERINE SEMICONDUCTOR, INC. THE INFORMATION IN THIS DOCUMENT IS NOT TO BE USED OR REPLICATED IN ANY MANNER WITHOUT THE PRIOR APPROVAL OF PERGERINE SEMICONDUCTOR, INC.

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES ± .XX .XXX ± .XX ± .XX		CONTRACT NO.		COMPANY	
APPROVALS		DATE		TITLE	
DRAWN S. Johnson		7/26/17		PE29101 GS61008P EVK	
FINISH CHECKED GREG HORVATH		7/26/17		SIZE C	
ISSUED				DWG NO. PRT-69917	
DO NOT SCALE DRAWING				SCALE: NONE	
				REV. 01	
				SHEET 1 OF 1	

4

3

2

1