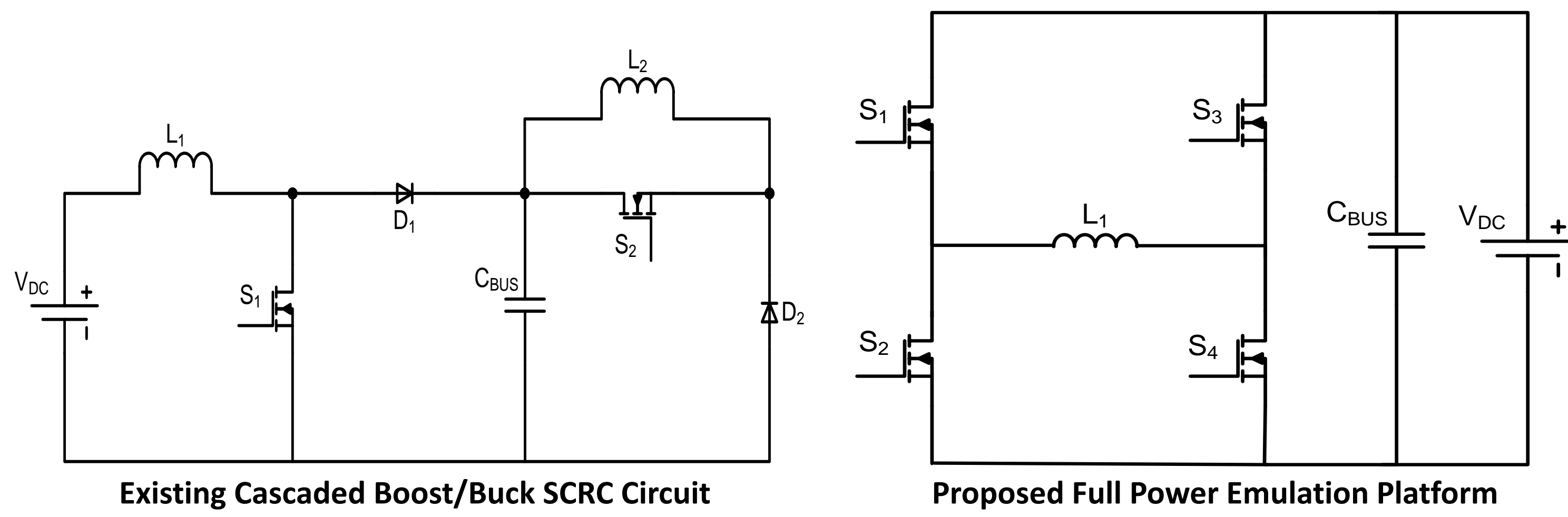


A Full Power Emulation Platform for Evaluating Power Semiconductors

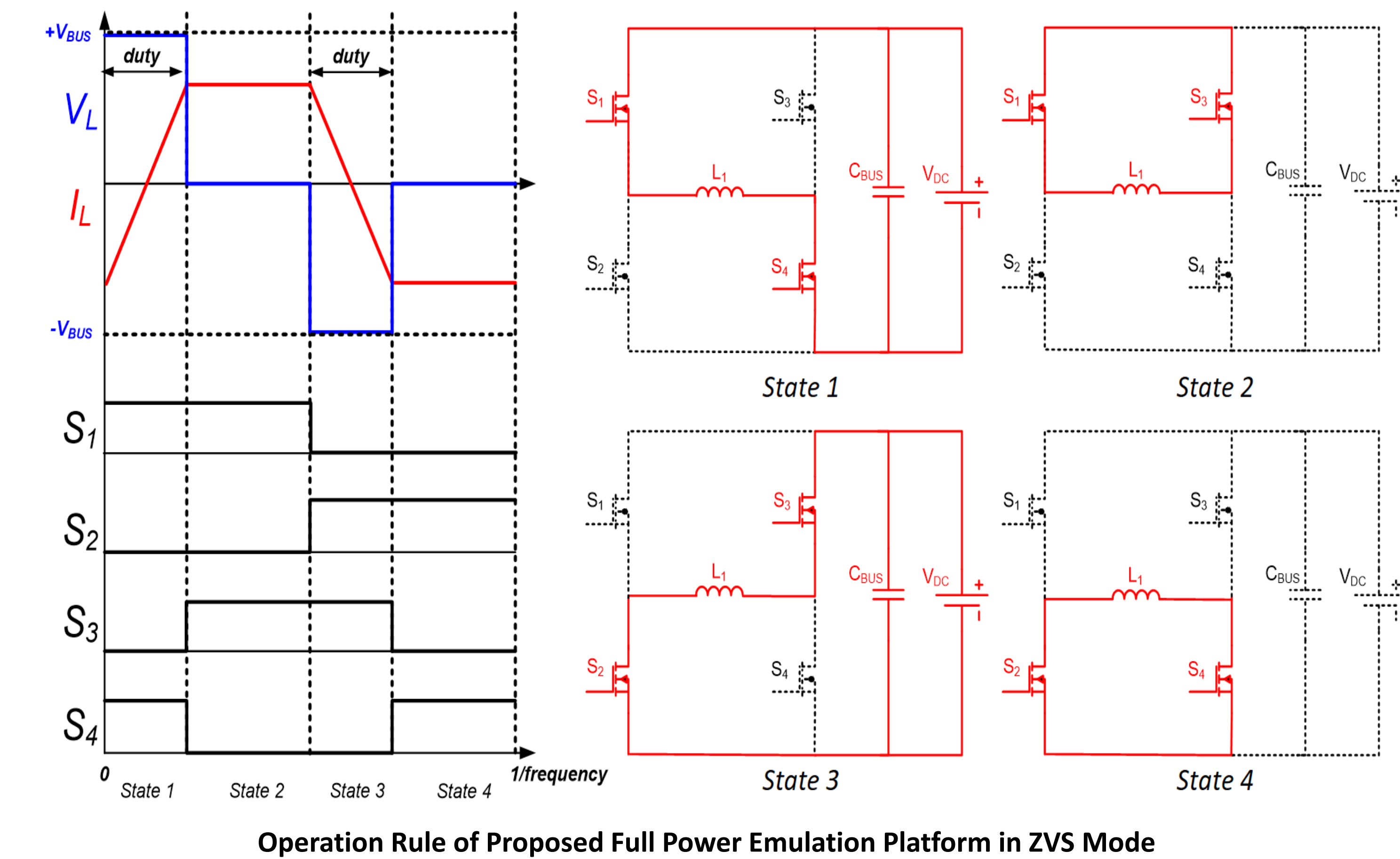
Juncheng (Lucas) Lu, Yajie Qiu, and Di Chen
GaN Systems Inc.



Proposed Full Power Emulation Platform



Operation Rules in ZVS mode



Circuit Equations in ZVS mode

$$i_L(t) = \begin{cases} \frac{V_{DC}}{L_1} \cdot \frac{duty}{2 \cdot freq} + \frac{V_{DC}}{L_1} \cdot t & \text{if } 0 \leq t \leq \frac{duty}{freq} \\ \frac{V_{DC}}{L_1} \cdot \frac{duty}{2 \cdot freq} - \frac{V_{DC}}{L_1} \cdot (t - \frac{1}{2 \cdot freq}) & \text{if } \frac{duty}{freq} < t \leq \frac{1}{2 \cdot freq} \\ \frac{V_{DC}}{L_1} \cdot \frac{duty}{2 \cdot freq} - \frac{V_{DC}}{L_1} & \text{if } \frac{1}{2 \cdot freq} \leq t \leq \frac{2 \cdot duty + 1}{2 \cdot freq} \\ -\frac{V_{DC}}{L_1} \cdot \frac{duty}{2 \cdot freq} & \text{if } \frac{2 \cdot duty + 1}{2 \cdot freq} \leq t \leq \frac{1}{freq} \end{cases}$$

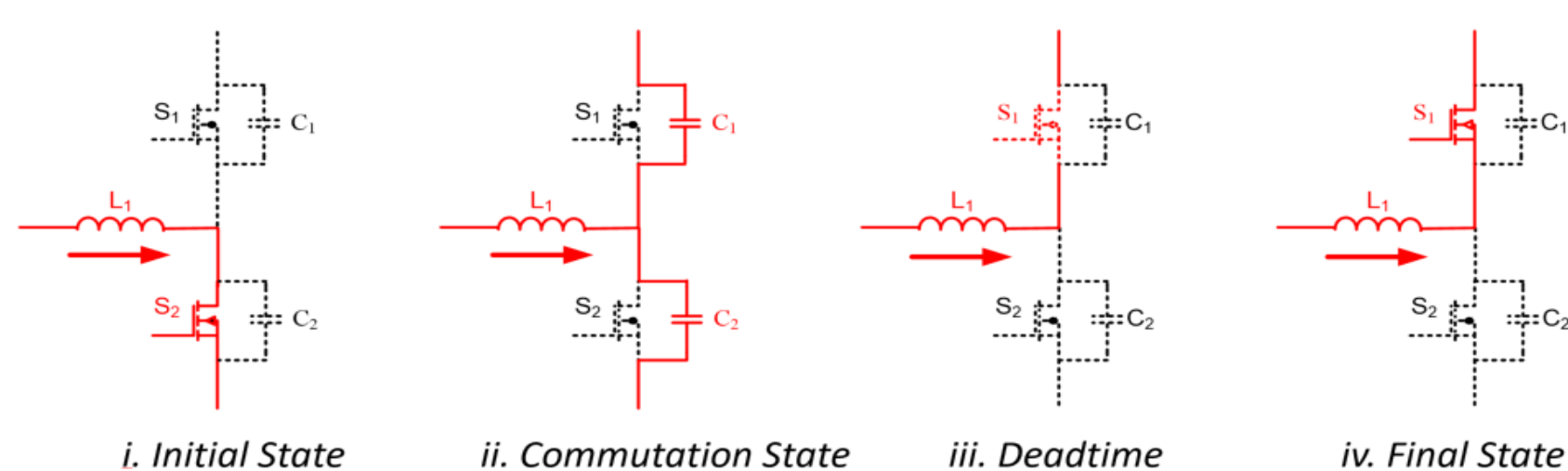
$$V_{bridge}(t) = \begin{cases} V_{DC} & \text{if } 0 \leq t \leq \frac{duty}{freq} \\ 0 & \text{if } \frac{duty}{freq} < t \leq \frac{1}{2 \cdot freq} \\ -V_{DC} & \text{if } \frac{1}{2 \cdot freq} \leq t \leq \frac{2 \cdot duty + 1}{2 \cdot freq} \\ 0 & \text{if } \frac{2 \cdot duty + 1}{2 \cdot freq} \leq t \leq \frac{1}{freq} \end{cases}$$

The operation of each switch is exactly symmetrical. There are two degrees of freedom – frequency (freq) and duty cycle of inductor voltage (duty), to control the inductor RMS current (I_{RMS}) and switching off current ($I_{Switching}$) of DUT independently

$$I_{RMS} = \frac{V_{DC} \cdot duty}{L_1 \cdot freq} \cdot \sqrt{\frac{3-2 \cdot duty}{12}}$$

$$I_{Switching} = \frac{V_{DC}}{L_1} \cdot \frac{duty}{2 \cdot freq}$$

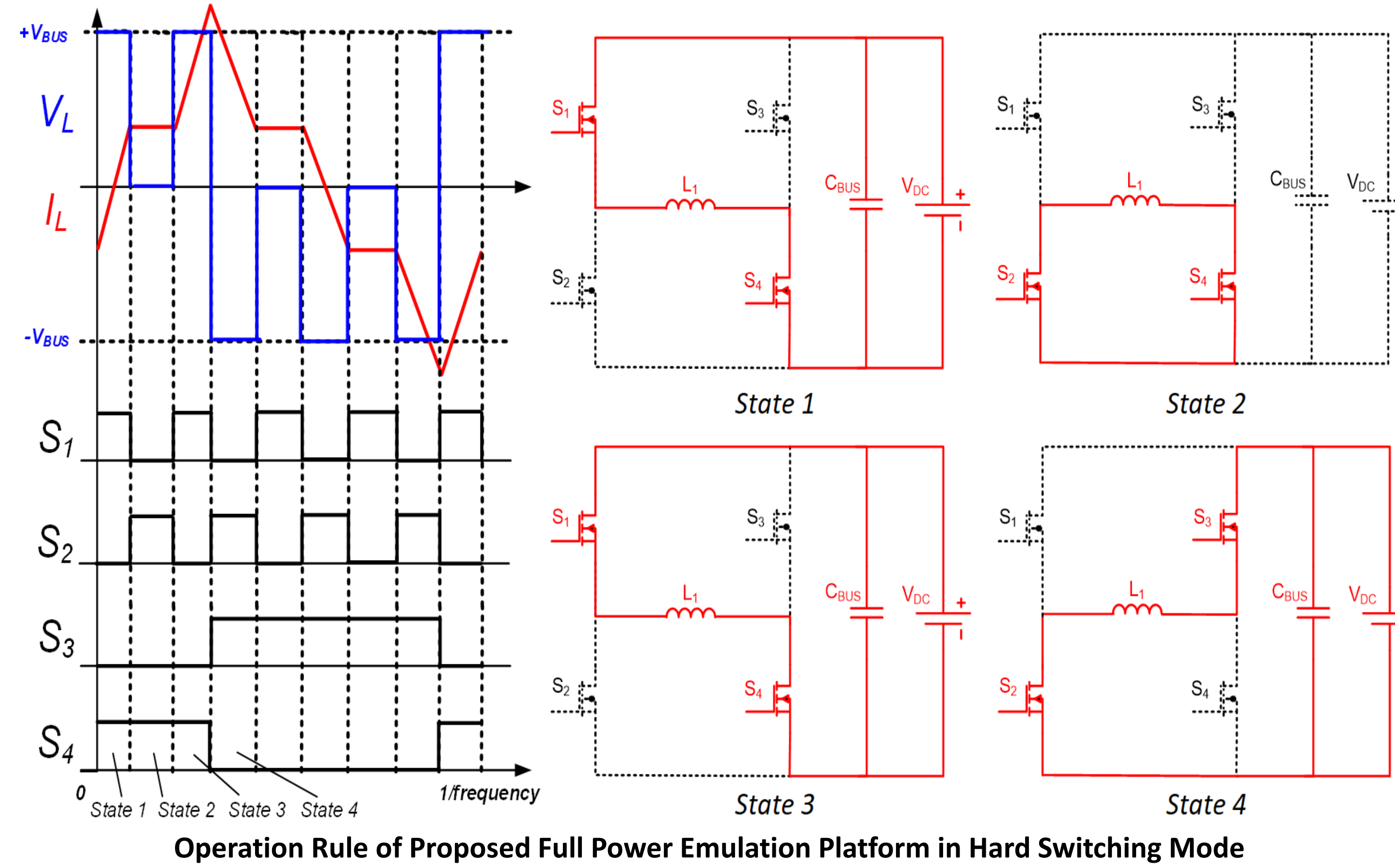
ZVS Boundary



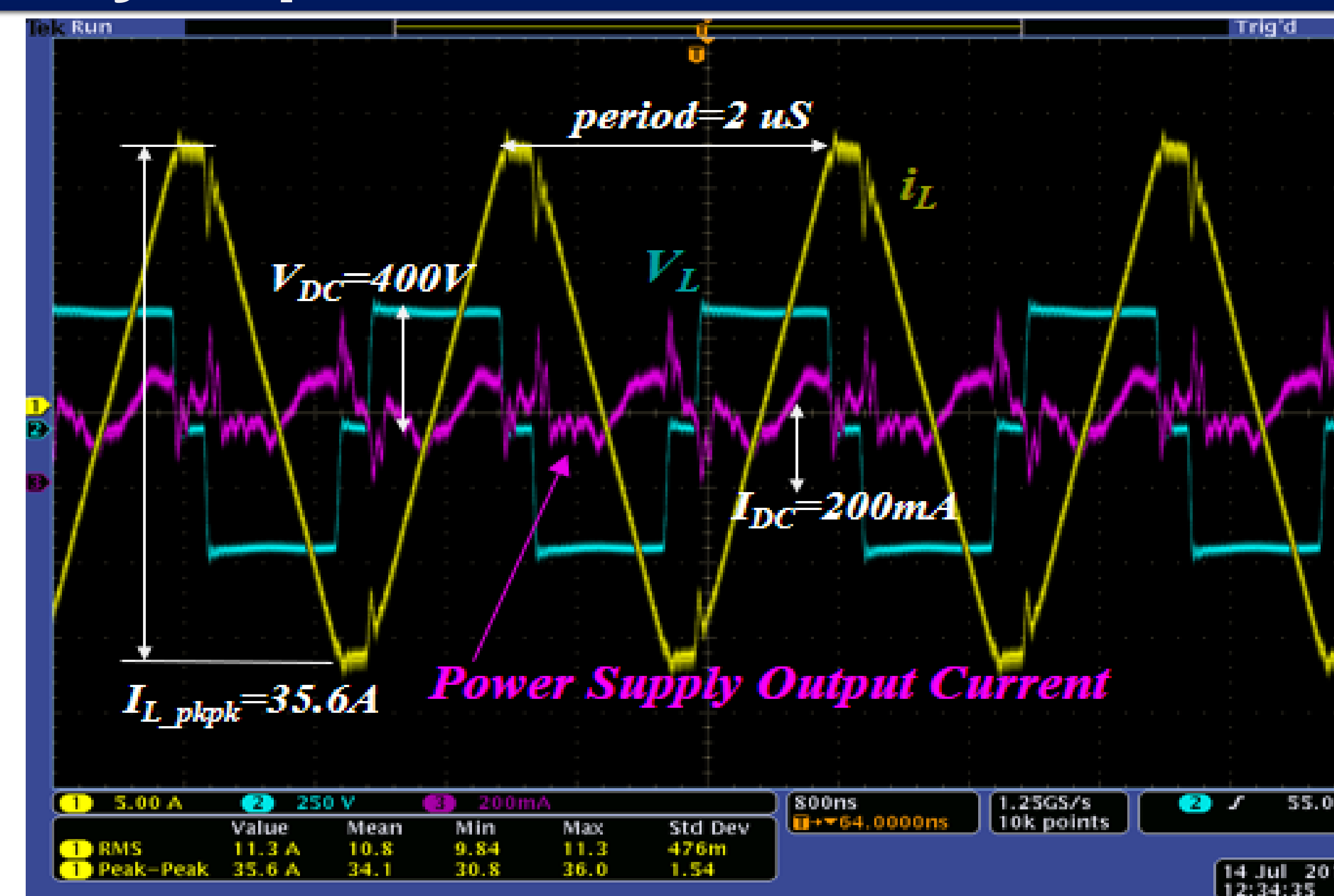
$$duty > \frac{2 \cdot freq \cdot L_1}{V_{DC}} \cdot I_{Smin}$$

ZVS transition of a half bridge power stage

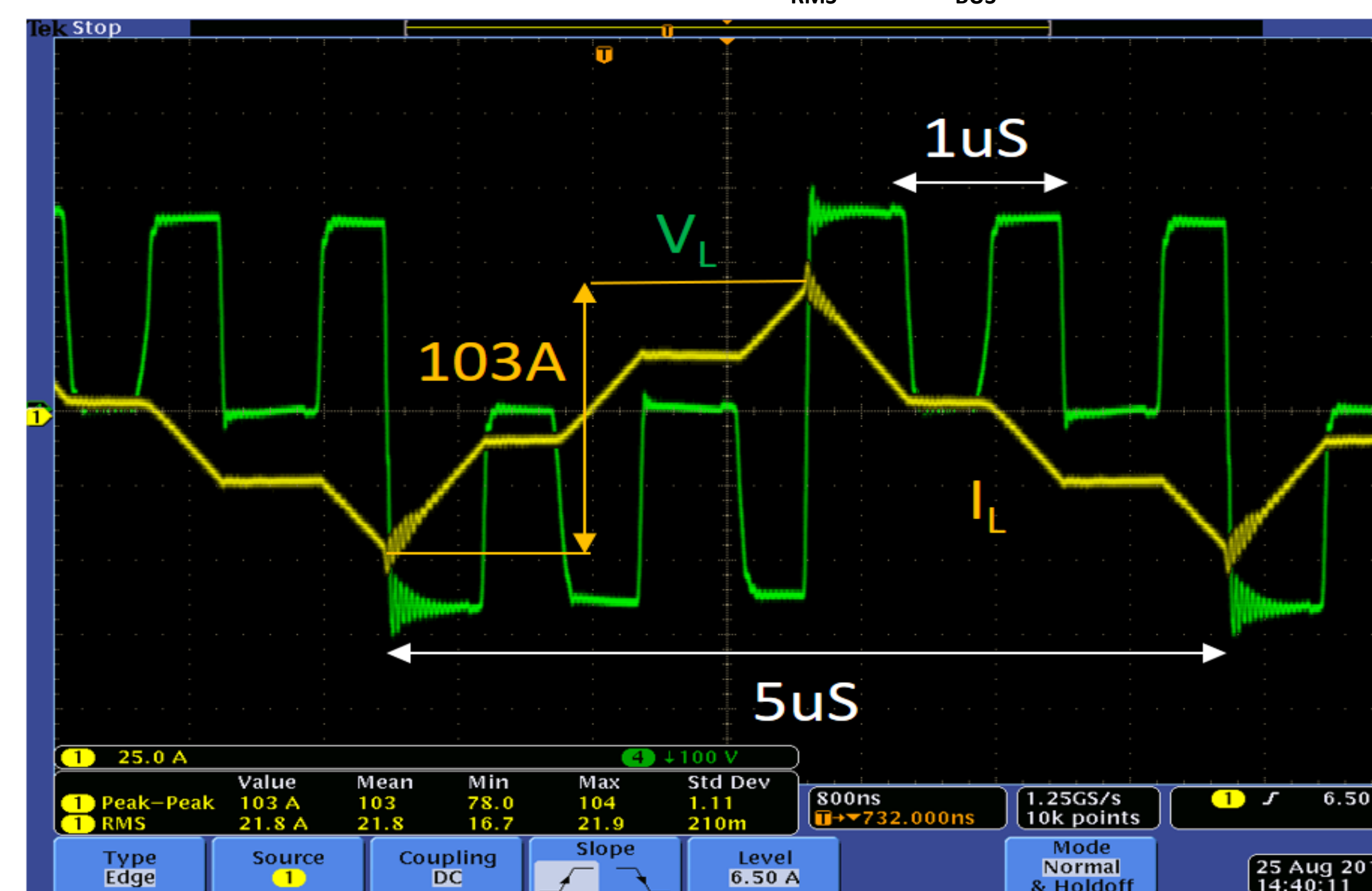
Operation Rules in ZVS mode



Theory Experimental Verification

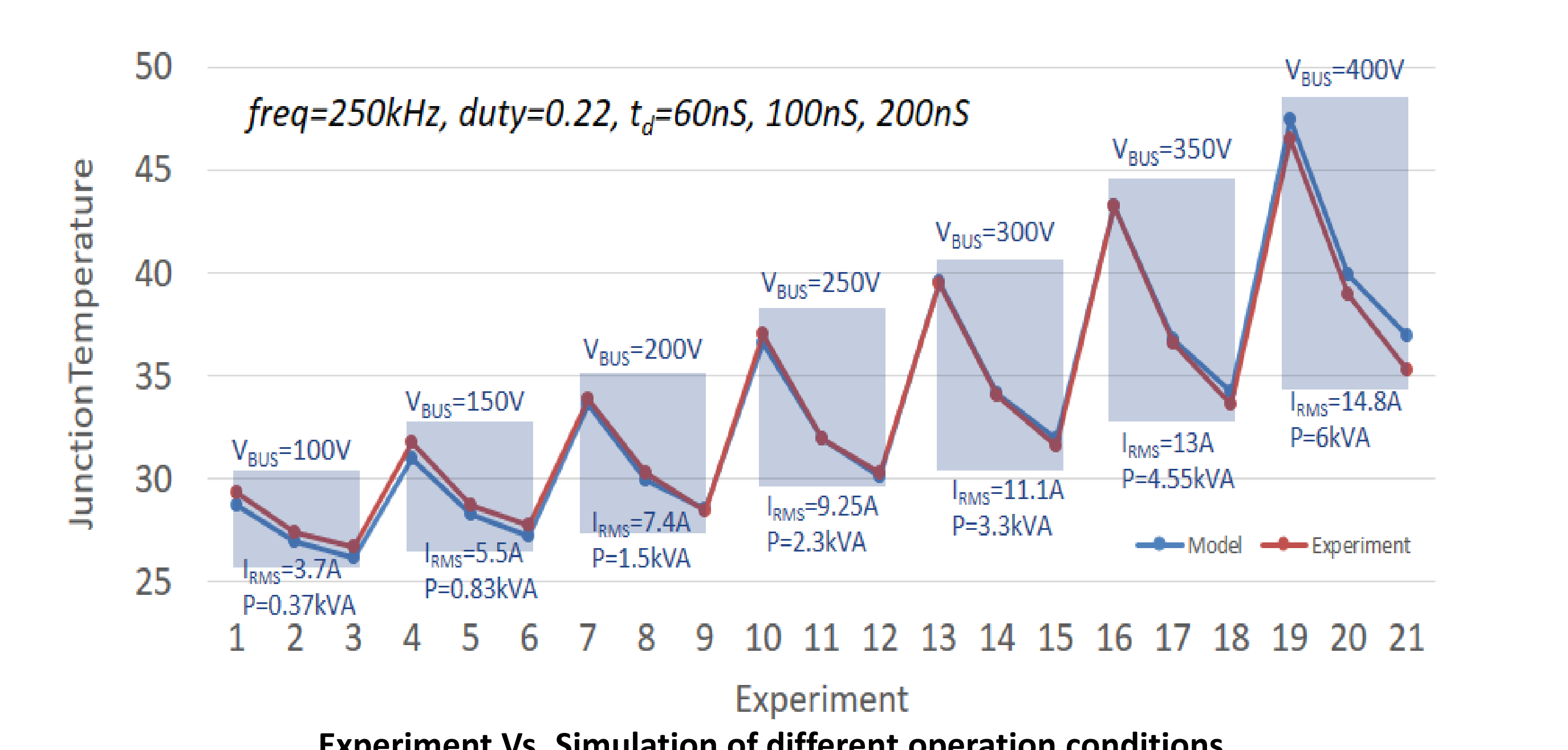
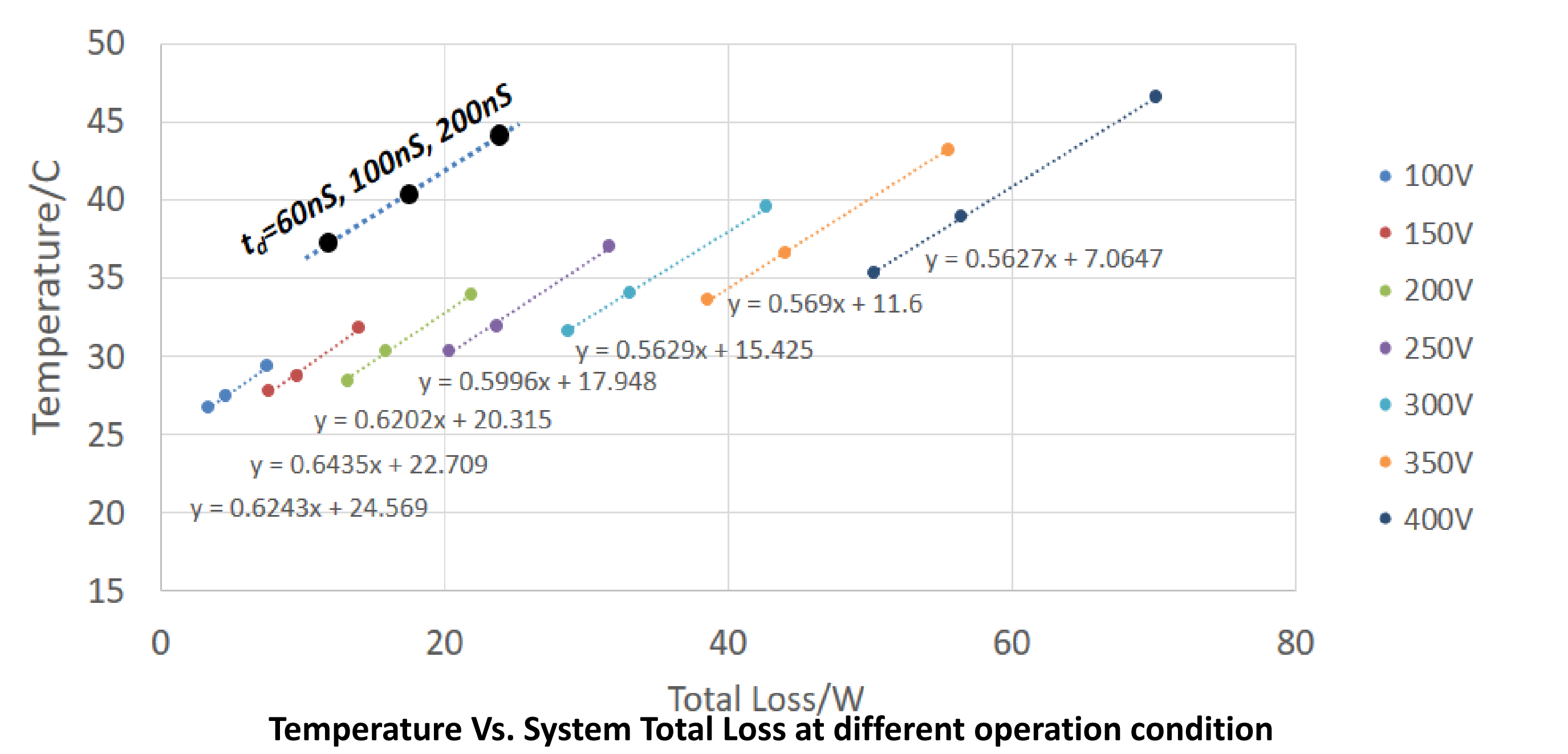
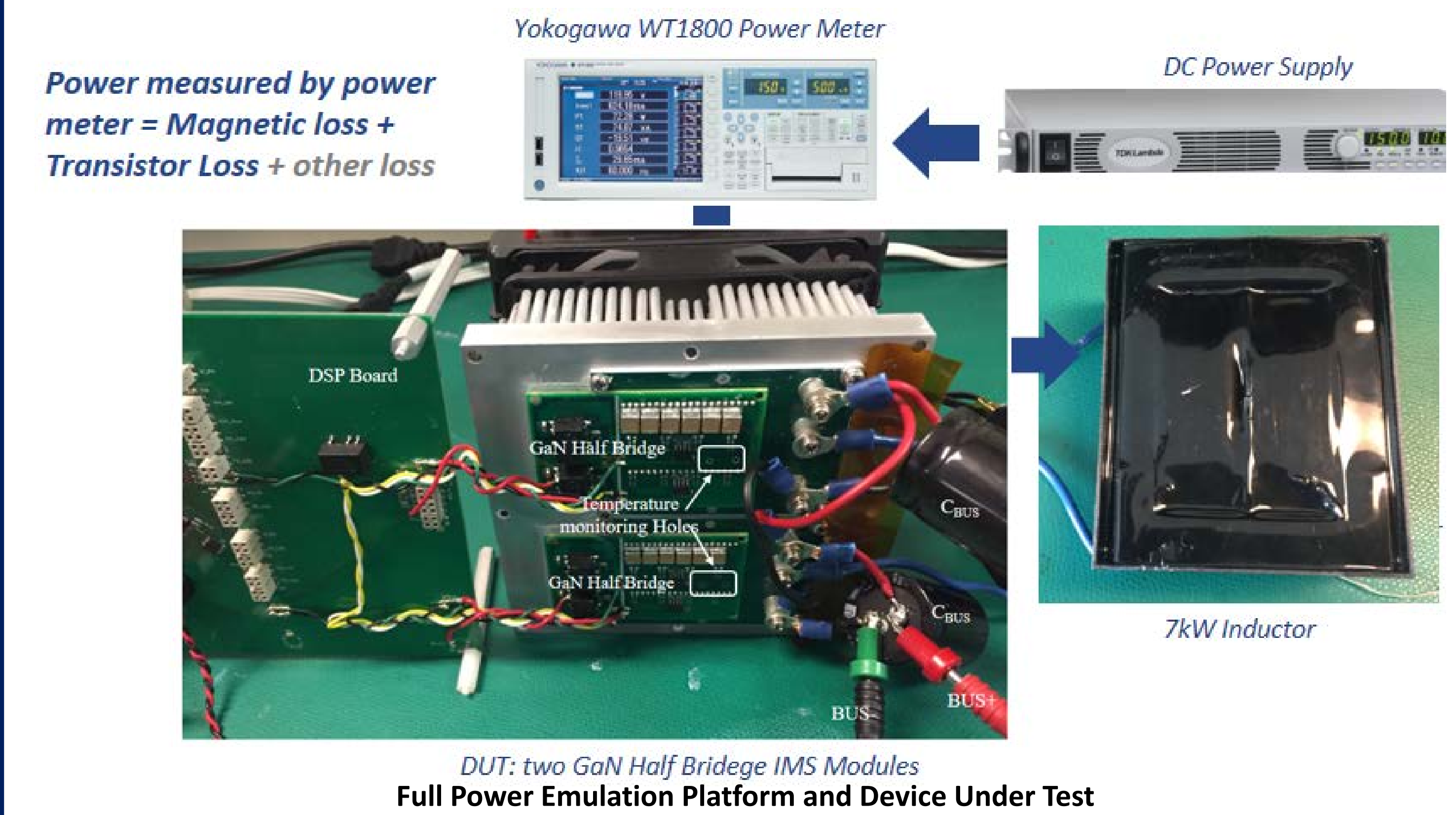


Waveforms in ZVS Mode @ 500kHz, $I_{RMS}=13A$, $V_{BUS}=400V$



Waveforms in Hard-switching Mode @ 1MHz, $I_{RMS}=20A$, $V_{BUS}=400V$

Device Modeling with Proposed Platform



Conclusion

The operation principles of the full-bridge energy recirculation and storage circuit are explored and extended to evaluate power semiconductors under both soft switching and hard switching conditions. An IMS-based 120 A/ 650 V GaN power module is evaluated by proposed full power emulation platform. A strong correlation has been shown between simulation and experiment results under all test conditions.